RISO, INC.
300 Rosewood Drive, Suite 210, Danvers, MA 01923 Telephone (508) 777-7377 Fax (508) 777-2517

TO: Dealer Technical Department Page: 1/1

FROM: RISO Inc. Technical Department Dated 12/10/87

SUBJECT: Modification WP Disc Issue: # T-6

MODEL: 2700

MACHINE MODIFICATION

The single P. Disc in the Risograph 2700 has been replaced with a double P. Disc. The double P. Disc will allow the end user to change the feeding action from normal paper to card stock, by use of a switch located next to the feeding pressure lever.

The modification kit is free of charge for machines with serial numbers 90410001 - 90410032. Machines with serial numbers higher than 90410032 have been manufactured with the WP Disc.

To order the modification kit, send a purchase order to RISO, Inc. Please indicate the number of kits needed and list the serial numbers of the machines you need the kits for on the purchase order.

NOTE: Please enter this information into your technical manuals, parts books and RISO 3 ring binder for future reference.

NOTE: Parts list and price book have already been updated with part numbers and prices.

Rick Church
Technical Manager
RISO, Inc.

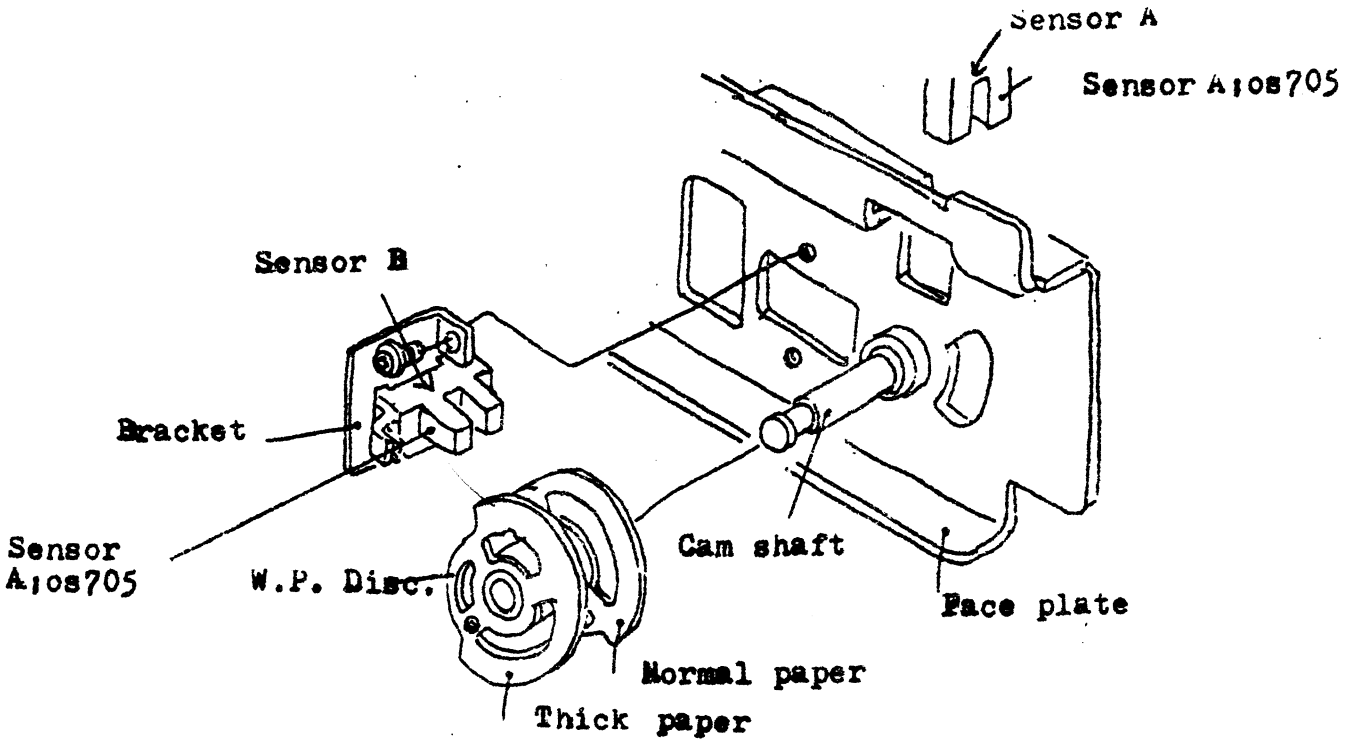
RISO, INC.
300 Rosewood Drive, Suite 210, Danvers, MA 01923 Telephone (508) 777-7377 Fax (508) 777-2517

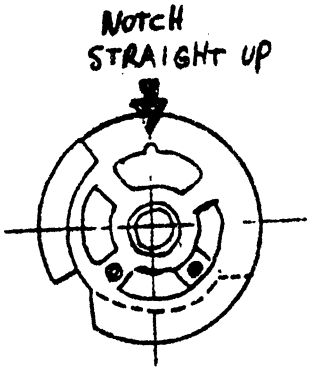
MODIFICATION INFORMATION

Machine serial number 90410001 - 90410032

Modification #: M-001
Dated: 12-7-87

1. Remove the back cover and master disposal unit.
2. Remove the single P-Disc.
3. Remove the slide adjustment plate from the single P-Disc and install the slide adjustment plate (and the one provided) on the WP-disc.
4. Install the WP-disc on the cam shaft and secure it with the set screw from the single P-disc.
5. Snap sensor B into bracket and attach bracket to face plate.
6. Disconnect the connector on Sensor A.

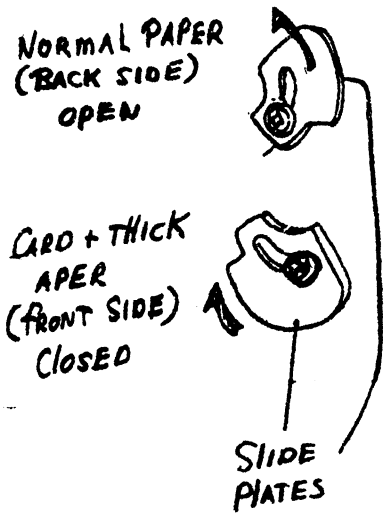
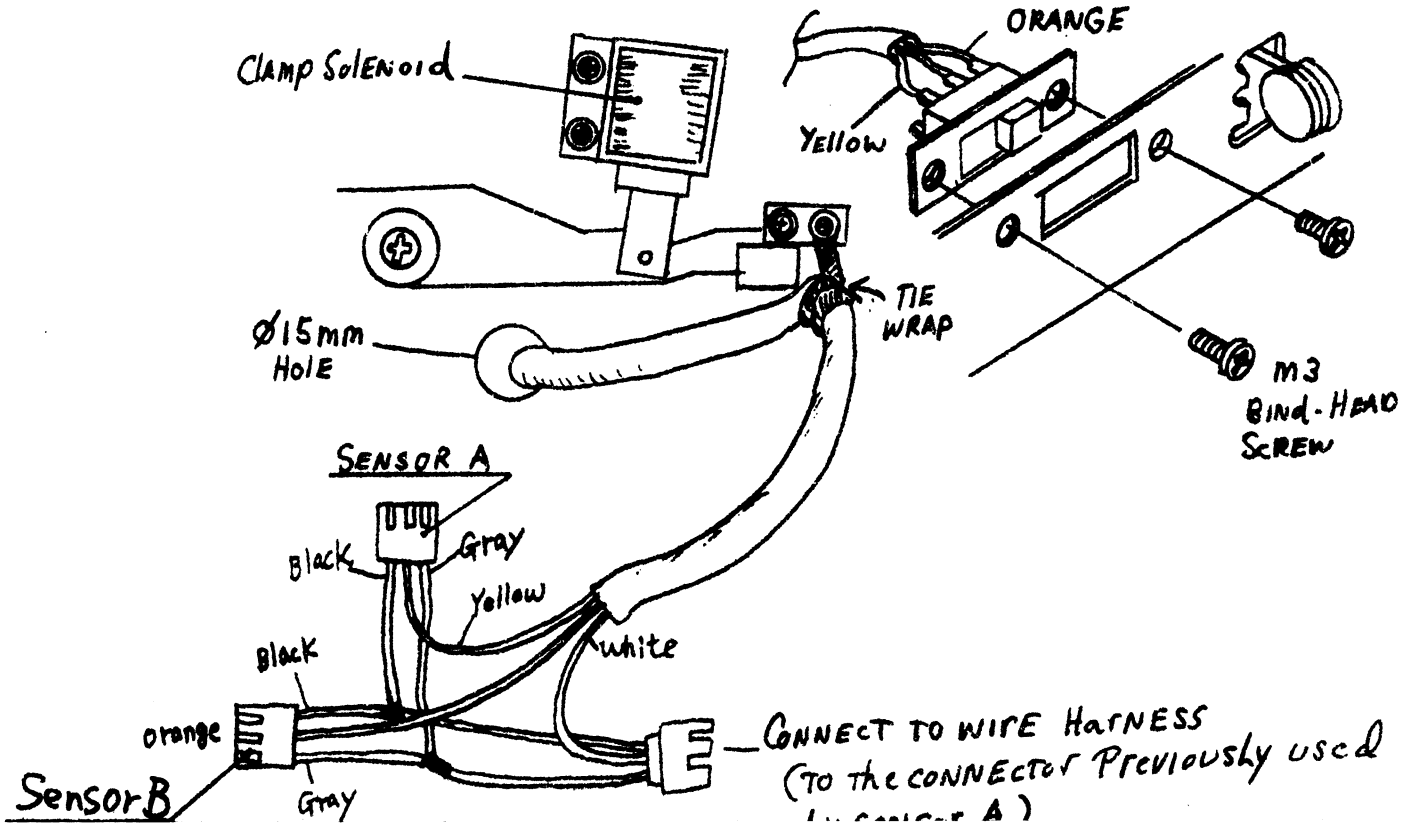




7. Once the WP-disc has been installed, adjust the cut out notch straight up and secure it with the set screws.

8. Adjust the slide adjustment plates as shown in figure.

9. Install the switch into the cut out on the pustay. (next to tension lever)

10. Insert connector wires through 15mm hole (located on back side frame just below clamp solenoid) and secure them with tie wrap on clamp bar sensor.

11. Connect sensor A&B as indicated and connect the extra connector to the machine wire harness (previously connected to sensor A).